

## **Technology leader In turbo machinery**

Mar. 2021 Turbowin Co., Ltd

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**Unbelievable** Energy Savings and Cleanness

Save Your Precious Cost Up to maximum of **40%** - acquisition and operation cost Make Aeration system Clean and

Environmentally Friendly



W JANSON 201

540A

- 1. There are six (6) leading manufacturers with engineers that have technical ability and years of experience.
  - 1) K-Turbo -> Aerzen
  - 2) Neuros (APG-Neuros)
  - 3) Yentle -> Seah Engineering
  - 4) Turbo max (Lone star)
  - 5) TNE

6) Turbowin (represented in Ontario by Directrick Inc.)

- 2. Approximately 50 other manufacturers around the world.
- 3. Not one maker is dominant globally.



- 1. Trend
  - 1) Air foil bearing technologies for turbo blowers are evolved and generalized since it is introduced in 2001.
  - 2) Challenging related to frequent start/stop, infiltration of foreign object, impeller surge, system cooling, narrow turn down has been solved significantly.
  - 3) Automatic multi-blower operation with MCP and SCADA is getting more important role.
- 1. Market

 The size of High speed blower market is approximately 772 million USD around the world in 2019.
 Air foil bearing take 60%, magnetic bearing take 30%, others including geared type take 10% of the share.



## **Turbo blower with air foil bearing**

- 1. Benefits compare to PD and Multi stage blower
  - 1) Clean air, Clean system.
  - 2) High system efficiency.
  - 3) Small system foot print.
  - 4) Easy to maintain .
    - -> Clean system with Low operation cost
- 2. Benefits compare to Magnetic bearing blower
  - 1) Simple and Reliable.
  - 2) Long system lifetime.
    - -> Low acquisition and Maintenance cost



#### **Reliable** Global References : Worldwide



As of June 2020, totally 1612 blowers are running .in service. Turbowin blower benefits Peoples in more than 50 Countries.

- Aeration of new waste water treatment plants
- Replacement of PD or Multistage blowers
- Other Industrial applications





#### **Reliable Global References : North America**



#### USA, since 2016

- Project : ANEHEIM, Brewery, MABR
  Product : WL100-06 1unit
- > User Mode : LOCAL, % speed Mode
- ➢ Pressure : 5500mmAq
- ➢ Flow rate : 60m3/min







Global References : Central and South America



#### Mexico, since 2018

- > Project : Mexico MAZATLAN
- Product : WL30 2units
- > User Mode : LOCAL, % speed Mode
- ➢ Pressure : 4000mmAq
- ➢ Flow rate : 20m3/min







#### **Reliable** Global References : North America

() Mexico , total

Monterrey	WL50-06	10/25/2018	3
Mazatlan	WL30-06	12/14/2018	2
Manzanillo	WL75-08	9/16/2019	4
Mexico City, CFE	WL400-12	11/1/2019	1
Manzanillo	WL100-06	11/18/2019	2



WL75-08 at Manzanillo



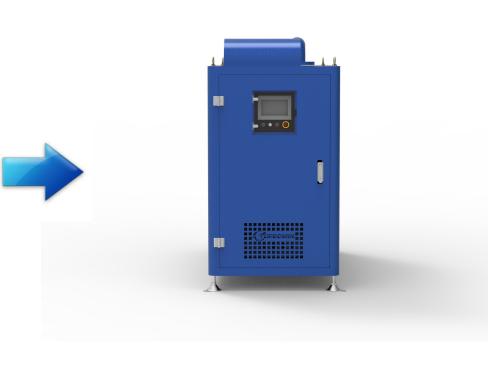
WL400-12 at Mexico city





- Installation and commissioning is planned in May, 2021
- Replacement of 100HP PD blower
- Use current power supply and piping system to minimize site modification







#### **Reliable** Global References : Europe



#### Netherland

- Project : Netherland NEREDA
- Product : WL125-08 1unit
- User Mode : LOCAL, % speed Mode
- Pressure : 6000mmAq
- ➢ Flow rate : 45m3/min







Global References : Russia and CIS



- Project : Belarus MINSK
- Product : WL300-06 1unit
- ➤ User Mode : LOCAL, % speed Mode
- ➢ Pressure : 5000mmAq
- ➢ Flow rate : 160m3/min









#### **Reliable** Global References : Asia



- Project : Japan OURA
- Product : WL75-05 2units
- ➢ User Mode : LOCAL, % speed Mode
- Pressure : 5000mmAq
- ➢ Flow rate : 58m3/min









#### **Reliable** Global References : Asia



- Project : China MAS
- Product : WL400-08 1unit
- ➤ User Mode : LOCAL, % speed Mode
- ➢ Pressure : 6000mmAq
- ➢ Flow rate : 252.4m3/min







#### Reliable Global References : Asia



#### Taiwan

- $\succ$  Project : Taiwan FMS
- Product : WL300-08 1unit
- ➤ User Mode : LOCAL, % speed Mode
- ➢ Pressure : 12000mmAq
- $\succ$  Flow rate









Global References : SEA (SoutheastAsia)



- Project : Malaysia LOGI
- Product : WL100-06 1unit
- ➢ User Mode : LOCAL, % speed Mode
- Pressure : 6000mmAq
- ➢ Flow rate : 61m3/min







Global References : Southwestern Asia (India and Bangladesh)



#### Bangladesh

- Project : Bangladesh HAMS
- Product : WL100-06 1unit
- ➢ User Mode : LOCAL, % speed Mode
- Pressure : 5500mmAq





Global References : Asia



#### () Korea, powder moving

- > Project : H CEMENT
- Product : WL100-06 1unit
- ➢ User Mode : LOCAL, % speed Mode
- Pressure : 6000mmAq
- ➢ Flow rate : 61m3/min









Global References : Korea



#### Samsung Electronics, since 2016

- > Project : WWTP at semiconductor manufacturing facility
- Product : WL200-100, 26 units
- ➤ User Mode : LOCAL/REMOTE, % speed Mode
- ➢ Pressure : 10,000mmAq
- ➢ Flow rate : 120 m3/min





#### Reliable Global References : Korea



### Bamsung Electronics (137 units since July 2016)

Model	# of blower	remarks		
WL200-12	42	200HP		
WL200-10	52	200HP		
WL175-12	16	200HP		
WL150-08	4	150HP		
WL150-06	8	150HP		
WL150-04	2	150HP		
WL100-04	1	100HP		
WL75-10	2	75HP		
WL50-08	6	50HP		
WL30-08	2	30HP		
WL20-08	2	20HP		







#### Reliable Global References : Korea



#### **500HP twin impeller at Daegu WWTP since June 2017**

- Project : metropolitan WWTP  $\succ$
- Product : WL500-080, 2 units
- ➤ User Mode : LOCAL/REMOTE, % speed Mode
- Pressure : 8,000mmAq
- ➢ Flow rate : 380 m3/min

VACON 500HP VFD







## B LG display, WWTP for LCD manufacturing

Model	# of blower	remarks
WL400-08	5	Twin impeller, single core
WL350-08	2	Twin impeller, single core
WL300-08	5	Single impeller
WL200-08	7	Single impeller
WL150-08	1	Single impeller







## 150HP, single impeller at SK Hynix

Model	# of blower	remarks
WL150-06	4	Outdoor, no canopy
WL125-08	5	Outdoor, no canopy
WL100-08	5	Outdoor, no canopy
WL40-08	3	Outdoor, no canopy







Wide Product Range





WL40 WL50

WL10 WL20 WL30

WL75 WL100 WL125



WL150 WL200



WL300



WL400



WL500





#### TURBO BLOWER WL, SINGLE IMPELLER SERISE 10~250HP

WL single impeller series are small, efficient and durable turbo blowers. These blowers can be used for air supply in water and wastewater treatment plants, dry powder transfer in chemical or cement plants, air knife and numerous other industrial applications. These single impeller machines are the best solution for low to medium air volume, low pressure requirements. Dual core arrangement in one enclosure are available for all core models.

SPECIFICATION WL10 WL20 WL30 WL40 WL50 WL75 WL100 WL125 WL150 WL200 WL250

	DISCHARGE PRESSURE (p			Single Impeller Type Condition : 14.7psia, 68°F, 65% RH, Tolerance of air flow rate ±5%								
	5.80			988.81	1306.64	1659.79	2472.03	3531.47	4061.19	4590.91		
	8.70	247.20	494.41	706.29	882.87	1200.70	1801.05	2436.71	2895.80	3708.04	4944.05	5650.35
AIR FLOW RATE	11.60	176.57	388.46	600.35	776.92	988.81	1483.22	1942.31	2472.03	2966.43	3849.30	4767.48
(ft3/min)	14.50	-	-	494.41	635.66	741.61	1200.70	1589.16	1942.31	2295.45	3072.38	3672.73
	17.40	-	-	-	-	635.66	988.81	1341.96	1659.79	2012.94	2648.60	3284.26
SHAFT POWER (hp)		10	20	30	40	50	75	100	125	150	200	250
(kw)		7.5	15	22.5	30	37.5	56.25	75	93.75	112.5	150	187.5
	5.80			6	6	8	10	12	12	12	-	-
	8.70	3	4	6	6	6	8	8	8	12	12	12
EXHAUST PIPE (in)	11.60	3	4	6	6	6	8	8	8	10	12	12
( )	14.50	-	-	4	6	6	6	8	8	10	10	10
	17.40	-	-	-	-	6	6	6	8	8	10	10
DIMENSION	W	2'-2"	2'-2"	2'-2"	2'-4"	2'-4"	2'-9"	2'-9"	2'-9"	2'-11"	2'-11"	3'
DIMENSION (ft-in)	L	3'-7"	3'-7"	3'-7"	4'-3"	4'-3"	4'-11"	4'-11"	4'-11"	5'-11"	5'-11"	5'-11"
(11-11)	н	3'-3"	3'-3"	3'-3"	3'-7"	3'-7"	4'-7"	4'-7"	4'-7"	5'-5"	5'-5"	5'-5"
WEIGHT (lbs)		661.4	705.5	771.6	992.1	992.1	1212.5	1322.8	1433.0	1763.7	1873.9	1984.2
BLOW OFF V/M (in)		2	2	2	3	3	6	6	6	6	6	6
FUSE, BREAKER ( Amphere)		30	50	60	80	100	150	200	250	300	350	400





#### Wide Product Range

# TURBO BLOWER WL, TWIN IMPELLER AND TWIN CORE SERIES 200 ~1000HP

WL Twin Impeller / Single Core and Twin Impeller / Twin Core machines can be utilized for all of the same applications as the single impeller machines, but are suited to the larger volume, medium to high air flow ranges. The Twin Core machines are also well suited to applications where a wider turn-down range is desired with turn-downs of up to 4:1 compared to the standard 2:1 turndown of single core machines. This model reduce the load on the thrust bearing significantly.

Either air or water cooling for cores are available from 200HP to 1000HP.

SPECIFICATION		WL200	WL300	WL400	WL500	WL600	WL700	WL800	WL1000		
	DISCHARG	E	WL20	00-WL500: Twin I	mpeller Type / W	'L600-WL1000: T	win Core Type				
	PRESSURE(	psi)	Co	ndition : 14.7psia,	, 68°F, 65% RH, T	olerance of air flo	w rate ±5%			WEDTH	4_
	5.80	7062.93	9393.70	-	-	-	-	-			
	8.70	-	7416.08	9605.59	11300.69	14832.16	16774.47	19069.92	22601.39		
	11.60	-	5791.61	7627.97	9534.96	11300.69	13066.43	15185.31	19069.92		2
(ft3/min)	14.50	-	4696.85	6074.12	7345.45	9181.81	10594.40	12006.99	14690.90		
	17.40	-	3990.56	5120.63	6533.21	8051.74	9005.24	10241.25	13066.43		
SHAFT POWER (hp)		200	300	400	500	600	700	800	1000		
(kw)		150	225	300	375	450	525	600	750	НЕССИСИИ	
	5.80	16	20	-	-	-	-	-	-	ж. Т	
	8.70	-	16	16	20	20	24	24	24		
EXHAUST PIPE(in)	11.60	-	16	16	16	20	20	24	24		
	14.50	-	12	16	16	16	16	20	24		
	17.40	-	10	12	16	16	16	16	20		
DIMENSION	W	3'-11"	3'-11"	5'-3"	5'-3"	6'-3"	6'-3"	6'-3"	11'-6"	A A	Y.
(ft-in)	L	7'-3"	7'-3"	9'-10"	9'-10"	11'-6"	11'-6"	11'-6"	11'-6"	Front	Righ
(1, 11)	Н	6'-7"	6'-7"	6'-7"	6'-7"	6'-11"	6'-11"	6'-11"	6'-11"	FOR	Righ
WEIGHT (lbs)		2866.0	3306.9	3747.9	4409.2	6613.9	7054.8	7716.2	7716.2		
BLOW OFF V/M(in)		8	8	8	8*2	8*2	8*2	8*2	8*2		
FUSE, BREAKER (Amp	ohere)	400	500	630	800	500*2	630*2	630*2	800*2		

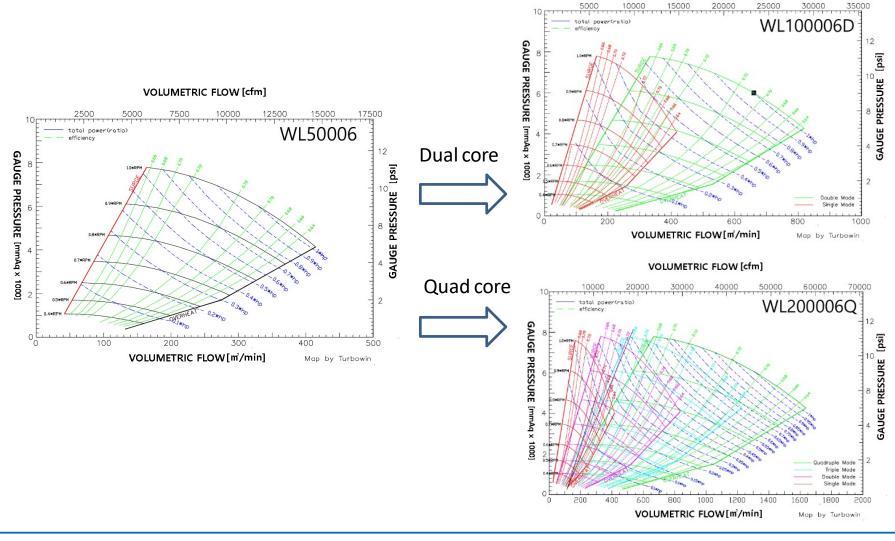


LENGTH

#### Wide Product Range

#### TURBO BLOWER WL, MULTICORE PACKAGE, 500 HP -> 2000HP

#### VOLUMETRIC FLOW [cfm]





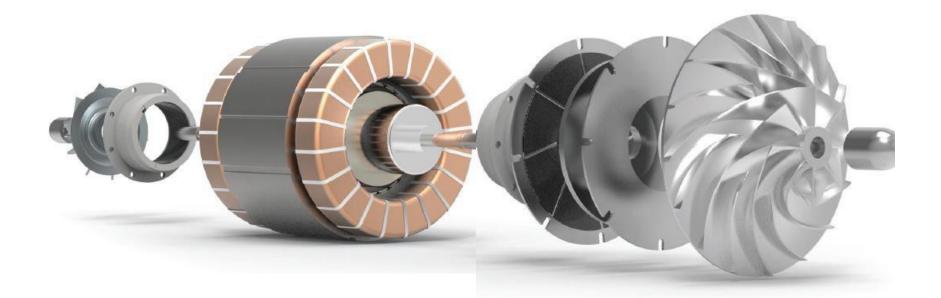
#### Air bearing World-Best Turbo Technology



- 1. Cooling Air Inlet
- 2. Permanent Magnet Motor
- 3. Air Foil Bearing
- 4. Impeller
- 5. Actual Measurement of Air flow rate



#### Air bearing World-Best Turbo Technology



#### Key Design goal

- 1. Best wire to air efficiency when testing with PTC-13.
- 2. Long bearing lifetime under frequent start/stop, hot ambient condition.
- 3. Strong core which can cope with sudden pressure change or surge.

Advanced bearing design and efficient system cooling are the main achievement.



- 1. Advanced design of air foil bearing guarantee very low core failure rate.
- 2. Low internal operating temperature guarantee long lifetime of major parts.
- 3. Advanced cooling system improve overall system efficiency.
- 4. Precise control of air flow by measuring actual flow rate in the core inlet.
- 5. Integrated blow off valve (BOV) inside of the blower enclosure.



#### 1. Technical support

- 1) for selection, installation, startup and commissioning
- 2) for system integration with MCP and SCADA
- 3) for system protection and safe operation.

#### 2. Maintenance support

1)Same size core and VFD are reserved in Mississauga ON for prompt replacement during warranty.

- 2) Other spare parts such as air filter are located in Mississauga ON.
- 3) Trained Local maintenance person is ready to support





# Thank you

#### Walter Kim

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